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— FILL GAP WITH SILVER SOLDER.
NO SILVER SOLDER PERMITTED ON
EXTERNAL SURFACES.
R.010 MAX

—REMOVE BOLT HEAD

- 10-32 UNF-3A

SCALE: 4:1	WEIGHT:	SHEET 1 OF 1
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	MDC	8/29/2020
		TOLERANCES:	CHECKED		
		FRACTIONAL $\pm 1/32$	ENG APPR.		
		ANGULAR: MACH $\pm .5^\circ$ BEND $\pm 2^\circ$	MFG APPR.		
		TWO PLACE DECIMAL $\pm .020$			
		THREE PLACE DECIMAL $\pm .005$			
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.		
		MATERIAL	COMMENTS:		
	NEXT ASSY	USED ON	FINISH		
	APPLICATION		DO NOT SCALE DRAWING		